

Manufacture in max. 15 working days!

plus shipping time

EB 100

Single-fluted gun drills EB 100 bright or coated!



Your tailor-made solid carbide single-fluted gun drills within a few working days: Guhring's super quick gun drill offer makes it possible. Special tools within 15 working days!

Design options

! Flute length and diameter:

45 mm	Ø 1.2 / 1.5 / 1.59 / 1.6 / 1.98 / 2.0 / 2.5 / 2.7 / 3.0 / 3.2
80 mm	Ø 1.5 / 1.59 / 1.6 / 1.98 / 2.0 / 2.5 / 2.7 / 3.0 / 3.2 / 3.5 / Ø 4.0 / 4.2 / 4.5 / 5.0
120 mm	Ø 1.5 / 1.59 / 1.6 / 1.98 / 2.0 / 2.5 / 2.7 / 3.0 / 3.2 / 3.5 / Ø 4.0 / 4.2 / 4.5 / 5.0
160 mm	Ø 1.5 / 1.59 / 1.6 / 1.98 / 2.0 / 2.5 / 2.7 / 3.0 / 3.2 / 3.5 / Ø 4.0 / 4.2 / 4.5 / 5.0 / 6.0 / 8.0

- standard geometry
- carbide grade K30/K40
- head form G
- bright or coated
- in combination with drivers to DIN 6535



**All gun drills must have support for the pilot hole.
Gun drills must never operate at full speed without support in the machine shop.**



GUHRING

In only four steps to the correct tool:

1

Nom.-Ø
Please choose
a diameter from the gun drill
quick service list

2

Flute length
Please choose
45 mm
80 mm
120 mm
160 mm

3

Driver
Please choose
a standard driver to DIN 6535

4

Surface	Material
bright	N Aluminium
TiN	P Steel
SuperA	H Hardened steel

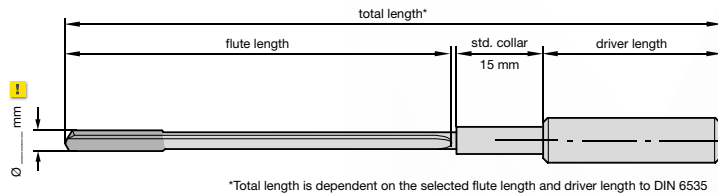
Surface
Please choose
one of above surface finishes

The EB 100 gun drill quick service promotion only applies to gun drills that
 • fit in the described grid. The head length, head form, flute length and other technical details are determined in line with our Guhring standard.
 • have one of the surface finishes listed under point 4. Other coating options (i.e. FIRE) have a longer delivery time.

Single-fluted gun drills EB 100 bright or coated Manufacture in max. 15 working days!

Enquiry/order returned to us by fax or e-mail.

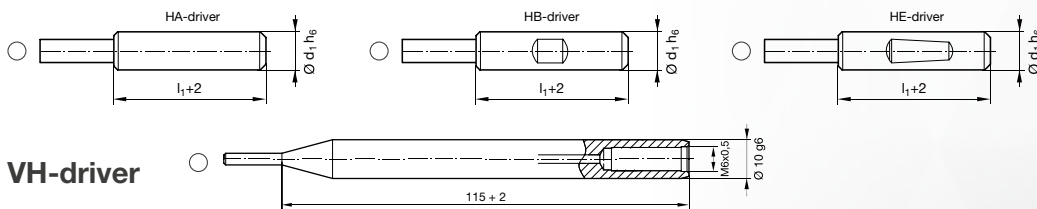
Enquiry Order Items _____



Surface
 bright TiN TiAlN-SuperA

Flute length
 45 mm 80 mm 120 mm 160 mm

With drivers to DIN 6535



Possible versions	
Ø d ₁	l ₁
<input type="radio"/> 4	28
<input type="radio"/> 6	36
<input type="radio"/> 10	40
<input type="radio"/> 12	45
<input type="radio"/> 16	48

Company/customer no. _____

Company _____

Department _____

Telephone _____ Fax _____

Email _____

Date/signature _____

Guhring KG

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